

# Pressure sensor for connection to radio unit Models PEU-20 and PEU-21

WIKA data sheet PE 87.24



For further approvals,  
see page 7

## Applications

- Remote monitoring of the process pressure for non-critical applications in combination with model NETRIS®3 radio unit
- Industrial pressure measurement for gases and liquids
- Process industry: oil and gas, chemical and petrochemical industries, water and wastewater, power generation
- Pharmaceutical and hygienic industry, food industry

## Special features

- IIoT-capable measuring instrument in combination with radio unit, model NETRIS®3
- Intrinsically safe version Ex i per ATEX, IECEx
- Measuring ranges from 0 ... 1 to 0 ... 1,600 bar [0 ... 15 to 0 ... 20,000 psi] as well as vacuum and compound measuring ranges

## Description

The model PEU-2x in combination with the model NETRIS®3 radio unit is used wherever web-based remote monitoring of the process pressure of liquids and gases is desired. Typical applications include mobile parts of plants or remote measuring locations. The connection to NETRIS®3 allows for cloud-based process and plant monitoring in industrial applications.

Via retrofit, machinery or moving parts can be configured smartly – without having to plan and document cable routing. Particularly when no continuous measurement is needed, cost advantages can be realised.

## Pressure sensor for connection to radio unit, model PEU-20



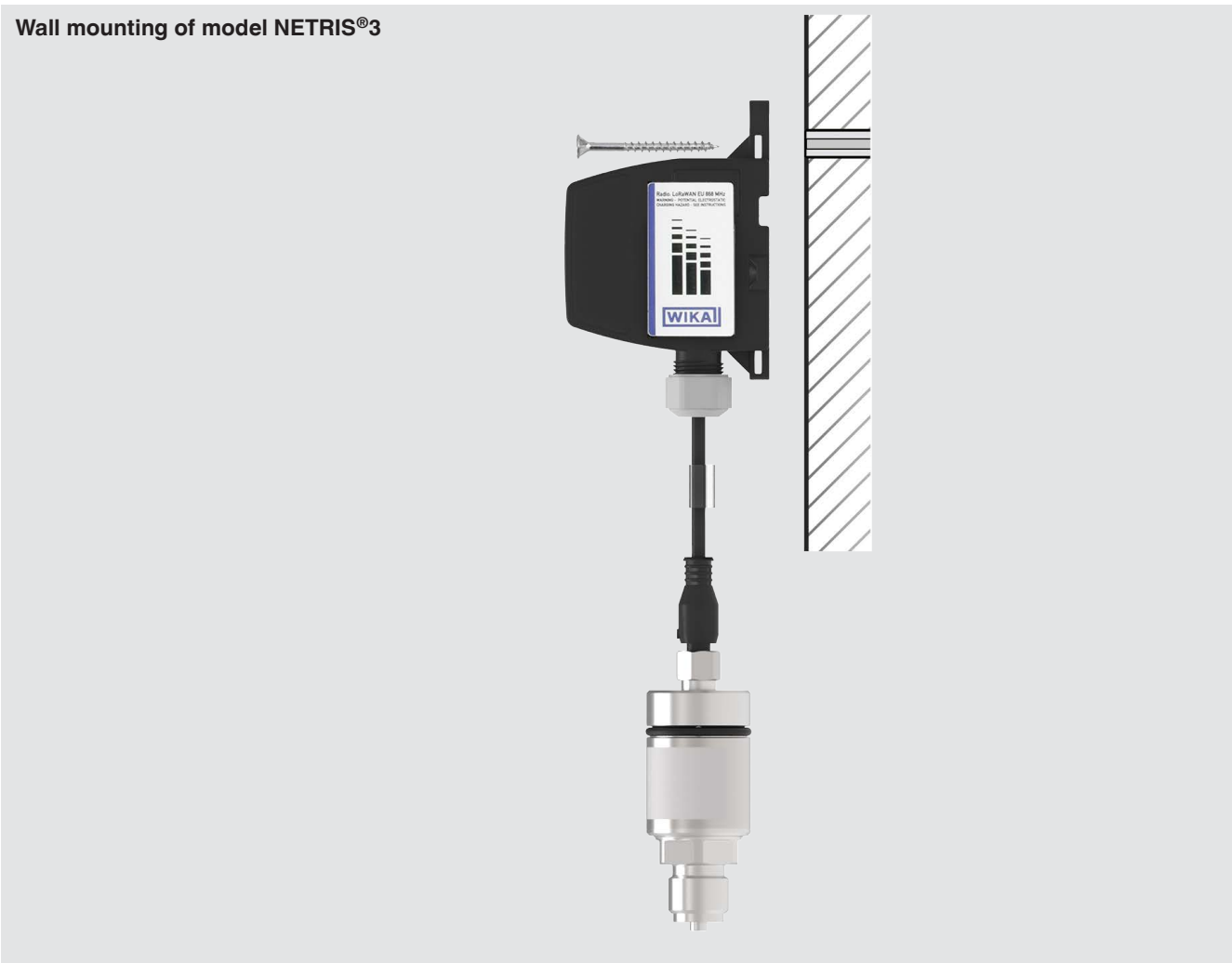
The pressure sensor enables simple condition monitoring. A temperature indication inside the case, in addition to the pressure value, reveals possible malfunctions due to wear or system faults at an early stage and thus reduces the risk of downtime and damage.

The PEU-2x pressure sensor is part of the WIKA IIoT solution. With this, WIKA offers a holistic solution for your digitalisation strategy.

Configurator



**Installation example**  
Model PEU-2x with radio unit, model NETRIS®3



**Specifications**

| Overview of versions |                       |
|----------------------|-----------------------|
| Model                | Description           |
| PEU-20               | With pressure port    |
| PEU-21               | With flush connection |

| Accuracy specifications                                                          |                                                                                                                                                                                                                                                                                                            |
|----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Accuracy                                                                         | <ul style="list-style-type: none"> <li>■ 0.5 % of span</li> <li>■ 0.25 % of span (<math>\leq 1,000</math> bar [15,000 psi])</li> <li>■ 0.1 % of span (<math>\leq 1,000</math> bar [15,000 psi])</li> <li>→ 0.1 % of span at <math>&lt; 1.6</math> bar [23 psi], gauge and bar abs. not possible</li> </ul> |
| Zero point setting                                                               | -20 ... 95 % (limited by 0 bar absolute)                                                                                                                                                                                                                                                                   |
| Non-repeatability per IEC 62828-2                                                |                                                                                                                                                                                                                                                                                                            |
| Measuring ranges $\leq 1,000$ bar [15,000 psi]                                   | $\leq 0.1$ % of span                                                                                                                                                                                                                                                                                       |
| Measuring ranges $> 1,000$ bar [15,000 psi]                                      | $\leq 0.5$ % of span                                                                                                                                                                                                                                                                                       |
| Total probable error per IEC 62828-2                                             | Rated temperature range per DIN 16086:<br>-40 ... +80 °C [-104 ... +176 °F]                                                                                                                                                                                                                                |
|                                                                                  | Ambient temperature range whose specification limits must not be exceeded.                                                                                                                                                                                                                                 |
| Long-term stability per IEC 62828-1                                              |                                                                                                                                                                                                                                                                                                            |
| Measuring ranges $< 1$ bar [15 psi]                                              | Max. 0.35 % of span/year                                                                                                                                                                                                                                                                                   |
| Measuring ranges $\geq 1 \dots < 1.6$ bar<br>[ $\geq 15 \dots < 20$ psi]         | Max. 0.15 % of span/year                                                                                                                                                                                                                                                                                   |
| Measuring ranges $\geq 1.6 \dots \leq 40$ bar<br>[ $\geq 20 \dots \leq 500$ psi] | Max. 0.10 % of span/year                                                                                                                                                                                                                                                                                   |
| Measuring ranges $> 40$ bar [ $> 500$ psi]                                       | Max. 0.05 % of span/year                                                                                                                                                                                                                                                                                   |
| Reference conditions                                                             | Per IEC 62828-1                                                                                                                                                                                                                                                                                            |

### Measuring ranges, gauge pressure<sup>1)</sup>

| bar       |            |
|-----------|------------|
| 0 ... 1   | 0 ... 60   |
| 0 ... 1.6 | 0 ... 100  |
| 0 ... 2.5 | 0 ... 160  |
| 0 ... 4   | 0 ... 250  |
| 0 ... 6   | 0 ... 400  |
| 0 ... 10  | 0 ... 600  |
| 0 ... 16  | 0 ... 1000 |
| 0 ... 25  | 0 ... 1600 |
| 0 ... 40  | -          |

| psi         |              |
|-------------|--------------|
| 0 ... 15    | 0 ... 5,000  |
| 0 ... 30    | 0 ... 10,000 |
| 0 ... 100   | 0 ... 15,000 |
| 0 ... 500   | 0 ... 20,000 |
| 0 ... 1,500 | -            |

1) For measuring ranges  $> 600$  bar [10,000 psi] only the model PEU-20 is available

### Measuring ranges, absolute pressure

| bar abs.  |          |
|-----------|----------|
| 0 ... 1   | 0 ... 10 |
| 0 ... 1.6 | 0 ... 16 |
| 0 ... 2.5 | 0 ... 25 |
| 0 ... 4   | 0 ... 40 |
| 0 ... 6   | -        |

| psi abs.  |           |
|-----------|-----------|
| 0 ... 15  | 0 ... 150 |
| 0 ... 20  | 0 ... 200 |
| 0 ... 30  | 0 ... 300 |
| 0 ... 50  | 0 ... 500 |
| 0 ... 100 | -         |

## Vacuum and compound measuring ranges

| bar           |           |
|---------------|-----------|
| -0.2 ... +0.2 | -1 ... 5  |
| -1 ... 0      | -1 ... 10 |
| -1 ... 0.6    | -1 ... 15 |
| -1 ... 1.5    | -1 ... 25 |
| -1 ... 3      | -1 ... 40 |

| psi          |               |
|--------------|---------------|
| -14.5 ... 0  | -14.5 ... 300 |
| -14.5 ... 15 | -             |

Other measuring ranges on request.

| Further details on: Measuring range                    |                                                                                                                                                                                                                                                                                                                                                                                         |
|--------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Units                                                  | <ul style="list-style-type: none"> <li>■ bar</li> <li>■ psi</li> <li>■ bar abs.</li> <li>■ psi abs.</li> </ul>                                                                                                                                                                                                                                                                          |
| Maximum working pressure                               | → Corresponds to the upper measuring range value / measuring range full scale value                                                                                                                                                                                                                                                                                                     |
| Overpressure limit                                     | The overpressure limit is based on the measuring range. Depending on the selected process connection and the seal, restrictions in overpressure limit can result. Use of the instrument in the range between the upper measuring range value / measuring range full scale value and the overpressure limit is not considered normal operation and is only permissible for a short time. |
| Measuring ranges ≤ 40 bar [500 psi]                    | 3 times                                                                                                                                                                                                                                                                                                                                                                                 |
| Measuring ranges 40 ... 1,000 bar [500 ... 15,000 psi] | 2 times                                                                                                                                                                                                                                                                                                                                                                                 |
| Measuring range 1,600 bar [20,000 psi]                 | 1.5 times                                                                                                                                                                                                                                                                                                                                                                               |
| Vacuum resistance                                      | Yes (not for oxygen applications)                                                                                                                                                                                                                                                                                                                                                       |

| Process connection  |                                                 |                                                            |
|---------------------|-------------------------------------------------|------------------------------------------------------------|
| Per standard        | Thread size                                     | Possible measuring ranges                                  |
| <b>Model PEU-20</b> |                                                 |                                                            |
| EN 837              | G ¾ B                                           | ≤ 0 ... 1,000 bar [0 ... 15,000 psi]                       |
|                     | G ½ B                                           | ≤ 0 ... 1,000 bar [0 ... 15,000 psi]                       |
|                     | M20 x 1.5                                       | ≤ 0 ... 1,000 bar [0 ... 15,000 psi]                       |
| ANSI / ASME B1.20.1 | ½ NPT                                           | ≤ 0 ... 1,000 bar [0 ... 15,000 psi]                       |
|                     | ½ NPT, ¼ female thread                          | ≤ 0 ... 1,000 bar [0 ... 15,000 psi]                       |
|                     | ¼ NPT                                           | ≤ 0 ... 1,000 bar [0 ... 15,000 psi]                       |
| -                   | M16 x 1.5, female thread with sealing cone      | ≥ 0 ... 100 bar [0 ... 1,500 psi]                          |
|                     | M20 x 1.5, female thread with sealing cone      | ≥ 0 ... 1,600 bar [0 ... 20,000 psi]                       |
|                     | 9/16-18 UNF, female thread F 250-C              | ≥ 0 ... 100 bar [0 ... 1,500 psi]                          |
| <b>Model PEU-21</b> |                                                 |                                                            |
| -                   | G ½ B                                           | 0 ... 6 to 0 ... 600 bar<br>[0 ... 100 to 0 ... 5,000 psi] |
|                     | G 1 B                                           | ≤ 0 ... 1.6 bar [0 ... 30 psi]                             |
|                     | G 1 ½ B                                         | ≤ 0 ... 1.6 bar [0 ... 30 psi]                             |
|                     | G 1 hygienic <sup>1) 2)</sup>                   | ≤ 0 ... 16 bar [0 ... 100 psi]                             |
|                     | G 1 hygienic with cooling element <sup>2)</sup> | ≤ 0 ... 16 bar [0 ... 100 psi]                             |

| Process connection                                |                                                               |                                |
|---------------------------------------------------|---------------------------------------------------------------|--------------------------------|
| Per standard                                      | Thread size                                                   | Possible measuring ranges      |
| TRI-CLAMP®                                        | DN 1½ with cooling element for 150 °C [302 °F]                | ≤ 0 ... 40 bar [0 ... 500 psi] |
|                                                   | DN 2 with cooling element for 150 °C [302 °F]                 | ≤ 0 ... 40 bar [0 ... 500 psi] |
| Clamp DIN 32676                                   | DN 40 with cooling element for 150 °C [302 °F]                | ≤ 0 ... 40 bar [0 ... 500 psi] |
|                                                   | DN 50 with cooling element for 150 °C [302 °F]                | ≤ 0 ... 40 bar [0 ... 500 psi] |
| Grooved union nut DIN 11851 with conical coupling | DN 25 with cooling element for 150 °C [302 °F]                | ≤ 0 ... 40 bar [0 ... 500 psi] |
|                                                   | DN 40 with cooling element for 150 °C [302 °F]                | ≤ 0 ... 25 bar [0 ... 500 psi] |
|                                                   | DN 50 with cooling element for 150 °C [302 °F]                | ≤ 0 ... 25 bar [0 ... 500 psi] |
| NEUMO BioConnect®                                 | DN 40 form V with cooling element for 150 °C [302 °F]         | ≤ 0 ... 16 bar [0 ... 500 psi] |
| VARINLINE®                                        | Form N with cooling element for 150 °C [302 °F], DN 40 ... 50 | ≤ 0 ... 16 bar [0 ... 500 psi] |
|                                                   | Form F with cooling element for 150 °C [302 °F], DN 25        | ≤ 0 ... 16 bar [0 ... 500 psi] |

1) Also available as high-temperature version to 150 °C [302 °F] with extended EPDM or FKM seal.

2) Suitable WIKA adapter system model 910.61; see data sheet AC 09.20

Details must be tested separately in the respective application. The specified values for the overpressure limit serve only as a rough orientation. The values depend on the temperature, the seal used, the selected torque, the type and material of the mating thread and the prevailing operating conditions.

| Digital interface         |                                            |
|---------------------------|--------------------------------------------|
| Signal type               | Unified WIKA Interface (UWI)               |
| Digital signal resolution | < 0.01 % of measuring span                 |
| Connection type           | Plug connection for NETRIS®3 M12 connector |

| Material                 |                                                        |                                                                                               |
|--------------------------|--------------------------------------------------------|-----------------------------------------------------------------------------------------------|
| Materials (wetted)       |                                                        |                                                                                               |
| PEU-20                   |                                                        |                                                                                               |
| ≤ 40 bar [500 psi]       | All process connections                                | Stainless steel 1.4404 / 316L<br>Sensor: stainless steel 1.4404 / 316L                        |
| > 40 bar [500 psi]       | All process connections                                | Process connection: stainless steel 1.4404 / 316L<br>Sensor: Elgiloy® 2.4711                  |
| > 1,000 bar [15,000 psi] | All process connections                                | Process connection: stainless steel 1.4534 / 904L<br>Sensor: stainless steel 1.4534 / 904L    |
| PEU-21                   |                                                        |                                                                                               |
| All measuring ranges     | All process connections                                | Process connection: stainless steel 1.4435 / 316L<br>Diaphragm: stainless steel 1.4435 / 316L |
|                          | ■ G ½<br>■ G 1                                         | Process connection: Hastelloy® HC276 / 2.4819<br>Diaphragm: Hastelloy HC276 / 2.4819          |
|                          | ■ G ½<br>■ G 1                                         | Process connection: gold-plated<br>Diaphragm: gold-plated <sup>1)</sup>                       |
|                          | ■ NBR<br>■ EPDM<br>■ FKM                               |                                                                                               |
| Seal                     | → For PEU-21 with G-thread up to max. +105 °C [221 °F] |                                                                                               |

| Material                                    |                                                                                                   |                                      |
|---------------------------------------------|---------------------------------------------------------------------------------------------------|--------------------------------------|
| Surface roughness with hygienic connections | ■ Unpolished surface $R_a \leq 0.5 \mu\text{m}$<br>■ Polished surface $R_a \leq 0.38 \mu\text{m}$ |                                      |
| Pressure transmission medium                |                                                                                                   |                                      |
| PEU-20                                      | Measuring range $\leq 40 \text{ bar}$ [500 psi]                                                   | Synthetic oil                        |
|                                             | Measuring range $> 40 \text{ bar}$ [500 psi]                                                      | Dry measuring cell                   |
| PEU-21                                      | All measuring ranges                                                                              | ■ Synthetic oil<br>■ NEOBEE M-20 FDA |

1) Accuracy 0.1 % not available for gold-plated sensors.

All connections are NACE-compatible (MR0103 and MR0175). No NACE with measuring ranges  $> 1,000 \text{ bar}$  [15,000 psi], see table „Process connection“.

| Version for special media    |                                                                                                                                                                                                                                                                       |                                    |
|------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| Food                         | FDA-listed, food-compatible system fill fluid                                                                                                                                                                                                                         |                                    |
| Oil- and grease-free         | Per G93:2019 level D ( $< 220 \text{ mg/m}^2$ )                                                                                                                                                                                                                       |                                    |
| Oxygen, oil- and grease-free | ■ Per G93:2019 level D ( $< 220 \text{ mg/m}^2$ )<br>■ Particle $< 1,000 \mu\text{m}$                                                                                                                                                                                 |                                    |
| Hydrogen                     | Measuring ranges                                                                                                                                                                                                                                                      | $\geq 100 \text{ bar}$ [1,450 psi] |
|                              | Material (wetted)                                                                                                                                                                                                                                                     | 316L and Elgiloy (2.4711)          |
|                              | With the measurement of hydrogen, preferably, a gold-plated diaphragm should be used. If this is not technically possible, a higher long-term drift should be expected. Use with pressures $\geq 1,000 \text{ bar}$ [ $\geq 14,500 \text{ psi}$ ] is not permissible. |                                    |

| Operating conditions                                                     |                                                                                        |                                 |
|--------------------------------------------------------------------------|----------------------------------------------------------------------------------------|---------------------------------|
| Medium temperature limit                                                 | → See „Safety-related characteristic values (Ex)“                                      |                                 |
|                                                                          | Oxygen application                                                                     | -20 ... +60 °C [-4 ... +140 °F] |
|                                                                          | Hydrogen application                                                                   | Max. 30 °C [86 °F]              |
| Medium temperature limit due to sealing material (only for model PEU-21) |                                                                                        |                                 |
| NBR                                                                      | -20 ... +105 °C [-4 ... +221 °F]                                                       |                                 |
| FKM                                                                      | -20 ... +105 °C [-4 ... +221 °F]                                                       |                                 |
| FKM                                                                      | -20 ... +150 °C [-4 ... +302 °F] <sup>1)</sup>                                         |                                 |
| EPDM                                                                     | -40 ... +105 °C [-40 ... +221 °F]                                                      |                                 |
| EPDM                                                                     | -40 ... +150 °C [-40 ... +302 °F] <sup>2)</sup>                                        |                                 |
| Ambient temperature limit                                                | -40 ... +80 °C [-40 ... +176 °F] <sup>2)</sup>                                         |                                 |
| Storage temperature limit                                                | -40 ... +80 °C [-40 ... +176 °F]                                                       |                                 |
| Relative humidity per IEC 62828-1                                        | 50 ... 70 % relative humidity (non-condensing)                                         |                                 |
| Vibration resistance per DNVGL-CG-0339                                   |                                                                                        |                                 |
| For instruments without cooling element                                  | 4g (5 ... 100 Hz)                                                                      |                                 |
| For instruments with cooling element                                     | 0.7g (5...100 Hz)                                                                      |                                 |
| Shock resistance per IEC 60068-2-27                                      |                                                                                        |                                 |
| For instruments without cooling element                                  | 100g [6 ms]                                                                            |                                 |
| For instruments without cooling element                                  | 50g [6 ms]                                                                             |                                 |
| For instruments with measuring range 1,000 bar [15,000 psi]              | 20g [6 ms]                                                                             |                                 |
| Mounting position                                                        | Vertical, diaphragm points downward                                                    |                                 |
| Ingress protection per IEC 60529                                         | IP66/67                                                                                |                                 |
|                                                                          | The ingress protection only applies with a correct plug connection with model NETRIS®3 |                                 |

1) Process connection with cooling element

2) Instrument with angular connector or circular connector:  $-30 \dots +80 \text{ }^\circ\text{C}$  [ $-22 \dots +176 \text{ }^\circ\text{F}$ ]

## Approvals

| Logo                                                                              | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Region         |
|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
|  | <b>EU declaration of conformity</b><br><b>ATEX directive</b><br>Hazardous areas<br>- Ex i Zone 0 gas II 1G Ex ia IIC T6...T1 Ga<br>- Ex i Zone 1 mounting to zone 0 gas II 1/2G Ex ia IIC T6...T1 Ga/Gb<br>- Ex i Zone 1 gas II 2G Ex ia IIC T6...T1 Gb<br>- Ex i Zone 20 dust II 1D Ex ia IIC T135°C Da<br>- Ex i Zone 21 mounting to zone 20 dust II 1/2D Ex ia IIC T135 °C Da/Db<br>- Ex i Zone 21 dust II 2D Ex ia IIC T135°C Db<br><br>EMC Directive<br>EN 61326 emission (group 1, class A) and immunity (industrial environment)<br><br>Pressure Equipment Directive (pressure accessory, module A)<br><br>RoHS directive | European Union |
|  | <b>IECEX</b><br>Hazardous areas<br>- Ex i Zone 0 gas Ex ia IIC T6...T1 Ga<br>- Ex i Zone 1 mounting to zone 0 gas Ex ia IIC T6...T1 Ga/Gb<br>- Ex i Zone 1 gas Ex ia IIC T6...T1 Gb<br>- Ex i Zone 20 dust Ex ia IIC T135°C Da<br>- Ex i Zone 21 mounting to zone 20 dust Ex ia IIC T135 °C Da/Db<br>- Ex i Zone 21 dust Ex ia IIC T135°C Db                                                                                                                                                                                                                                                                                     | International  |
|  | <b>EHEDG</b><br>Hygienic Equipment Design (only for PEU-21)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | European Union |

## Manufacturer's declaration

| Logo | Description                                                                                                                     |
|------|---------------------------------------------------------------------------------------------------------------------------------|
| -    | Manufacturer's declaration regarding EU regulation 1935/2004 EC                                                                 |
| -    | Manufacturer's declaration GB 4806.1-2016 China National Food Safety Standard – Good Manufacturing Practice GB 31603-2015 (GMP) |

## Certificates

| Description                             |                                                                                                                                                                                                                                                                                 |
|-----------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Certificates</b>                     | <ul style="list-style-type: none"> <li>■ Without</li> <li>■ 2.2 test report per EN 10204 (e.g. state-of-the-art manufacturing, material proof, measurement accuracy)</li> <li>■ 3.1 inspection certificate per EN 10204 (e.g. material proof for wetted metal parts)</li> </ul> |
| <b>Calibration</b>                      | <ul style="list-style-type: none"> <li>■ Without</li> <li>■ 3.1 inspection certificate per EN 10204 (factory calibration)</li> <li>■ DAkkS calibration certificate (traceable and accredited in accordance with ISO/IEC 17025)</li> </ul>                                       |
| <b>Recommended calibration interval</b> | 1 year (dependent on conditions of use)                                                                                                                                                                                                                                         |

→ For approvals and certificates, see website

## Safety-related characteristic values (Ex)

| Safety-related characteristic values (Ex)                      |          |
|----------------------------------------------------------------|----------|
| Electrical parameters of the intrinsically safe voltage supply |          |
| Max. input voltage $U_i$                                       | DC 6.7 V |
| Max. input current for gas applications $I_i$                  | 250 mA   |
| Max. input power $P_i$                                         | 300 mW   |
| Effective internal capacitance $C_i$                           | 4.4 nF   |

| Safety-related characteristic values (Ex) |                                                                                                                                                            |
|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Effective internal inductance $L_i$       | Negligible                                                                                                                                                 |
| Max. output voltage $U_o$ <sup>1)</sup>   | DC 6.7 V                                                                                                                                                   |
| Max. output current $I_o$ <sup>1)</sup>   | 400 mA                                                                                                                                                     |
| <b>Temperature range</b>                  | → Applies for temperature classes T1 ... T4 and max. surface temperature T135 for dust Ex atmosphere                                                       |
| Ambient temperature                       | -40 ... +80 °C [-40 ... +176 °F]                                                                                                                           |
| Medium temperature <sup>2)</sup>          | -40 ... +80 °C [-40 ... +176 °F]<br>→ For increased medium temperatures, see table „Further specifications on: Safety-related characteristic values (Ex)“. |

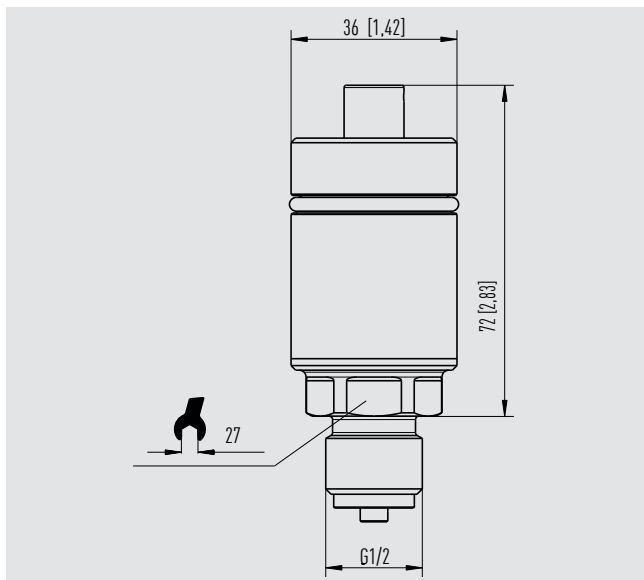
1) Short-term due to capacitor discharge, time constant  $5 \times T < 25$  ms

2) Medium temperatures depend on the process connection, the seal and the characteristic values for explosion protection. Medium temperatures above 80 °C [176 °F] are only possible with flush process connections.

The model PEU-2x is intended for use with the intrinsically safe, battery-operated model NETRIS®3 radio unit with ignition protection type “ia”.

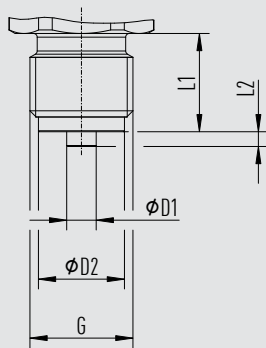
| Further specifications on: Safety-related characteristic values (Ex) |                         |                                                           |
|----------------------------------------------------------------------|-------------------------|-----------------------------------------------------------|
| Temperature class                                                    | Max. medium temperature | Ambient temperature                                       |
| <b>Without cooling element</b>                                       |                         |                                                           |
| T4                                                                   | 120 °C [248 °F]         | $-40 \leq T_a \leq +30$ °C [ $-40 \leq T_a \leq +86$ °F]  |
| T4                                                                   | 105 °C [221 °F]         | $-40 \leq T_a \leq +40$ °C [ $-40 \leq T_a \leq +104$ °F] |
| T4                                                                   | 85 °C [185 °F]          | $-40 \leq T_a \leq +80$ °C [ $-40 \leq T_a \leq +176$ °F] |
| T5                                                                   | 85 °C [185 °F]          | $-40 \leq T_a \leq +80$ °C [ $-40 \leq T_a \leq +176$ °F] |
| T6                                                                   | 70 °C [158 °F]          | $-40 \leq T_a \leq +70$ °C [ $-40 \leq T_a \leq +158$ °F] |
| <b>With cooling element</b>                                          |                         |                                                           |
| T3                                                                   | 150 °C [302 °F]         | $-40 \leq T_a \leq +40$ °C [ $-40 \leq T_a \leq +104$ °F] |
| T4                                                                   | 120 °C [248 °F]         | $-40 \leq T_a \leq +50$ °C [ $-40 \leq T_a \leq +122$ °F] |
| T4                                                                   | 105 °C [221 °F]         | $-40 \leq T_a \leq +50$ °C [ $-40 \leq T_a \leq +122$ °F] |
| T4                                                                   | 85 °C [185 °F]          | $-40 \leq T_a \leq +80$ °C [ $-40 \leq T_a \leq +176$ °F] |
| T5                                                                   | 85 °C [185 °F]          | $-40 \leq T_a \leq +80$ °C [ $-40 \leq T_a \leq +176$ °F] |
| T6                                                                   | 70 °C [158 °F]          | $-40 \leq T_a \leq +70$ °C [ $-40 \leq T_a \leq +158$ °F] |

## Dimensions in mm [in]



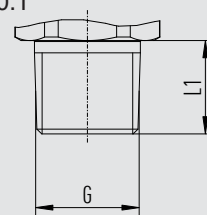
### Process connections for model PEU-20

EN 837



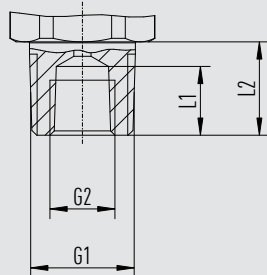
| G                | L1        | L2       | D1         | D2           |
|------------------|-----------|----------|------------|--------------|
| <b>G 3/8 B</b>   | 16 [0.63] | 3 [0.12] | 5.5 [0.22] | 13 [0.512]   |
| <b>G 1/2 B</b>   | 20 [0.79] | 3 [0.12] | 6 [0.24]   | 17.5 [0.689] |
| <b>M20 x 1.5</b> | 20 [0.79] | 3 [0.12] | 6 [0.24]   | 17.5 [0.689] |

ANSI/ASME B1.20.1



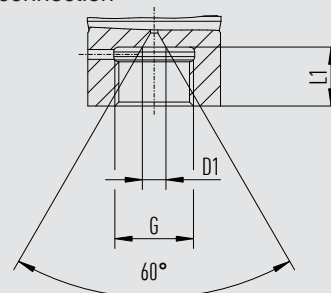
| G              | L1        |
|----------------|-----------|
| <b>1/4 NPT</b> | 13 [0.51] |
| <b>1/2 NPT</b> | 19 [0.75] |

ANSI/ASME B1.20.1



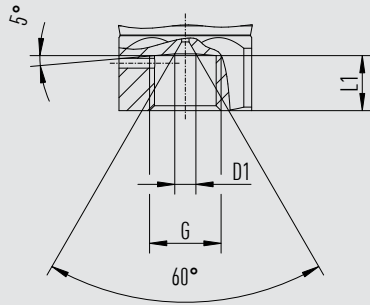
| G1                   | G2                     | L1        | L2        |
|----------------------|------------------------|-----------|-----------|
| <b>1/2 NPT, male</b> | <b>1/4 NPT, female</b> | 14 [0.55] | 19 [0.75] |

High-pressure connection



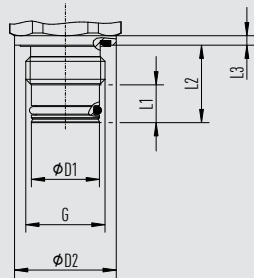
| G                       | L1        | D1         |
|-------------------------|-----------|------------|
| <b>M16 x 1.5 female</b> | 12 [0.47] | 4.8 [0.19] |
| <b>M20 x 1.5 female</b> | 15 [0.59] | 4.8 [0.19] |

# High-pressure connection



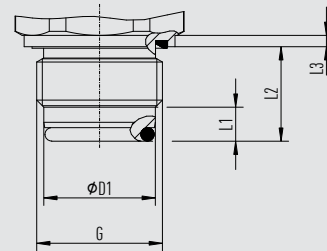
| G                          | L1          | D1         |
|----------------------------|-------------|------------|
| 9/16-18 UNF female F 250-C | 11.2 [0.44] | 4.3 [0.17] |

## Process connections for model PEU-21

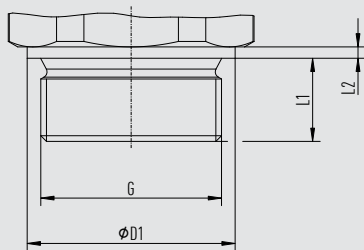


| G     | L1        | L2           | L3          | D1        | D2           |
|-------|-----------|--------------|-------------|-----------|--------------|
| G ½ B | 10 [0.39] | 20.5 [0.807] | 3 [0.12]    | 18 [0.71] | 26.9 [1.059] |
| G 1 B | 9 [0.35]  | 25 [0.98]    | 2.5 [0.098] | 30 [1.18] | 40 [1.595]   |

## Hygienic

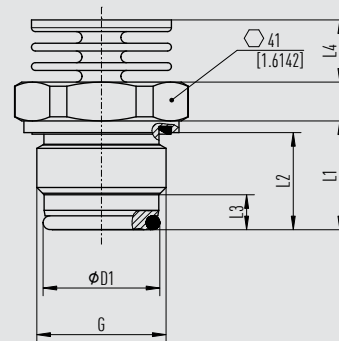


| G   | L1       | L2        | L3       | D1          |
|-----|----------|-----------|----------|-------------|
| G 1 | 9 [0.35] | 25 [0.98] | 3 [0.12] | 29.5 [1.16] |



| G       | L1        | L2       | D1        |
|---------|-----------|----------|-----------|
| G 1 ½ B | 22 [0.87] | 3 [0.12] | 55 [2.17] |

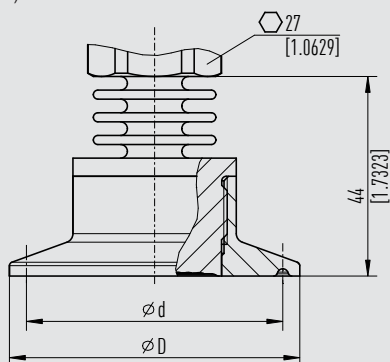
## Hygienic



| G   | L1        | L2        | L3       | L4          | D1           |
|-----|-----------|-----------|----------|-------------|--------------|
| G 1 | 28 [1.10] | 25 [0.98] | 9 [0.35] | 15.5 [0.61] | 29.5 [1.161] |

## Hygienic connections for the food and pharmaceutical industries and for sanitary applications

Clamp connection DIN 32676  
TRI-CLAMP® 1)

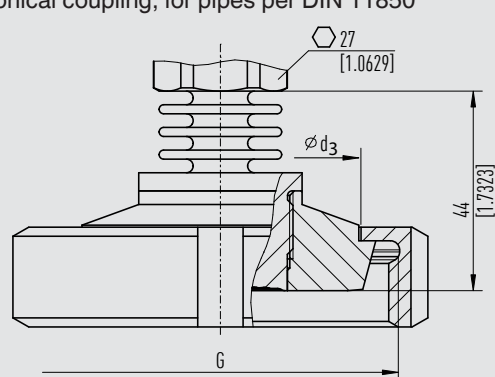


14656663

| DN     | ØD          | Ød          |
|--------|-------------|-------------|
| DN 1 ½ | 50.5 [1.99] | 43.5 [1.71] |
| DN 2   | 64 [2.52]   | 56.6 [2.23] |
| DN 40  | 50.5 [1.99] | 43.5 [1.71] |
| DN 50  | 64 [2.52]   | 56.6 [2.23] |

1) Process connections per ASME BPE

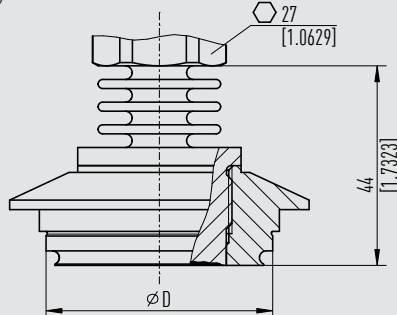
Grooved union nut DIN 11851  
with conical coupling, for pipes per DIN 11850



14656667

| DN    | G           | Ød3       |
|-------|-------------|-----------|
| DN 25 | Rd 52 x 1/6 | 35 [1.37] |
| DN 40 | Rd 65 x 1/6 | 44 [1.73] |
| DN 50 | Rd 78 x 1/6 | 61 [2.40] |

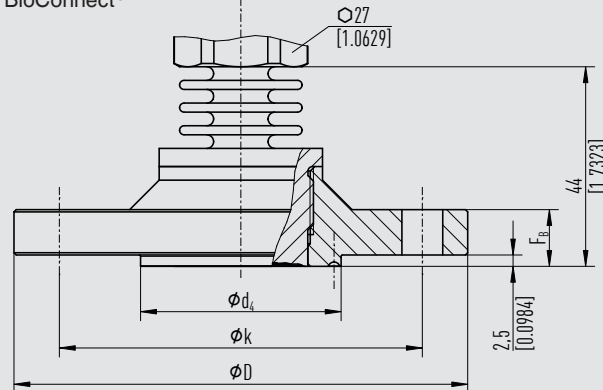
VARINLINE® 1)



14656671

| Form   | ØD        |
|--------|-----------|
| Form F | 50 [1.97] |
| Form N | 68 [2.68] |

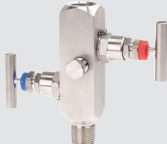
BioConnect®



14656675

| DN    | Ød4         | ØD         | Øk        | F <sub>B</sub> |
|-------|-------------|------------|-----------|----------------|
| DN 40 | 44.2 [1.74] | 100 [3.94] | 80 [3.15] | 10 [0.39]      |

Accessories

|                                                                                   | Model      | Description                                                                                                                 | Order number |
|-----------------------------------------------------------------------------------|------------|-----------------------------------------------------------------------------------------------------------------------------|--------------|
|  | NETRIS®3   | Radio unit with LoRaWAN® for WIKA measuring instruments<br>For applications in hazardous areas<br>→ See data sheet AC 40.03 | -            |
|  | -          | Welding socket for process connection G ½ flush                                                                             | 1192299      |
|                                                                                   |            | Welding socket for process connection G 1 flush                                                                             | 1192264      |
|                                                                                   |            | Welding socket for process connection G 1 ½ flush                                                                           | 2158982      |
|                                                                                   |            | Welding socket for process connection G 1 hygienic flush                                                                    | 14070973     |
|  | IV20, IV21 | Block-and-bleed valve<br>→ See data sheet AC 09.19                                                                          | -            |

BioConnect® is a registered trademark of the company NEUMO.  
VARINLINE® is a registered trademark of GEA Tuchenhausen GmbH.

Ordering information

Model / Ex zone / Unit / Pressure type / Measuring range /  
Process connection / Seal / Wetted parts / Accuracy / Certifi-  
cates

Configurator



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In case of a different interpretation of the translated and the English data sheet, the English wording shall prevail.



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